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Component List

7 x	Curved Beams
6 x	Horizontal Beams
1 x	Centre Block
1 x	Decorative Finial
50 x	100mm Frame Screws

(A) (B)

(C) (D)

(FIX 1)

Recommended Tools

Drill Driver PZ2 Driver Bit Pencil Step Ladder

A minimum of three people are recommended to safely assemble this pergola.

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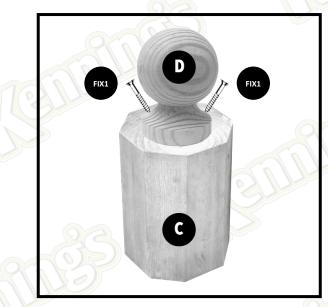
Horizon Pergola (W 3600mm x H 2350mm)



Step 1

To prevent splits, drill a pilot hole before driving screws

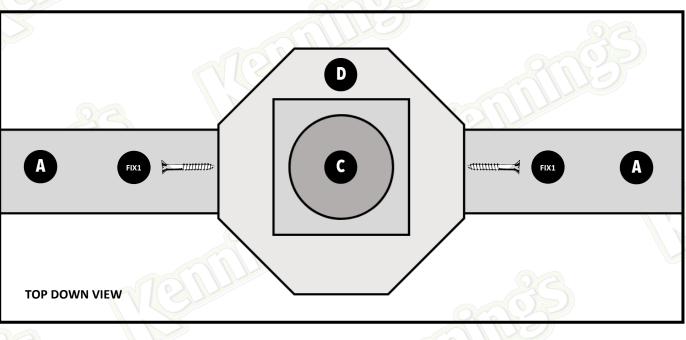
The next thing to do is to attach the Decorative Finial (D) to the Centre Block (C) using 2 x 100mm Frame Screws (FIX 1) driving through the base of the finial and into the top of the centre block.



Step 2

To make the build as easy as possible, we recommend fixing 2 x opposing Curved Beams (A) to the Centre Block (D) whilst you have them at ground level.

The Curved Beams (A) are to be attached using 2 x 100mm Frame Screws (FIX 1) driving through the back of the timber of the curved beam and into the Centre Block (D), one screw should be fixed in from the top and one from the underside, driven in on an angle.



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To prevent splits, drill a pilot hole before driving screws

With the first two Curved Beams (A) attached, the remaining five can new attached in the same way using 2 x 100mm Frame Screws (FIX 1).

With the help of two people, the parts that you fastened together in Step 2 can be lifted and stood up straight allowing you to position the other legs and attached them to the Centre Block **(C)**.

Note: If you attach the leg opposite the opening first, this will help the pergola stand up on its own, caution should still be taken until all five legs are in place.

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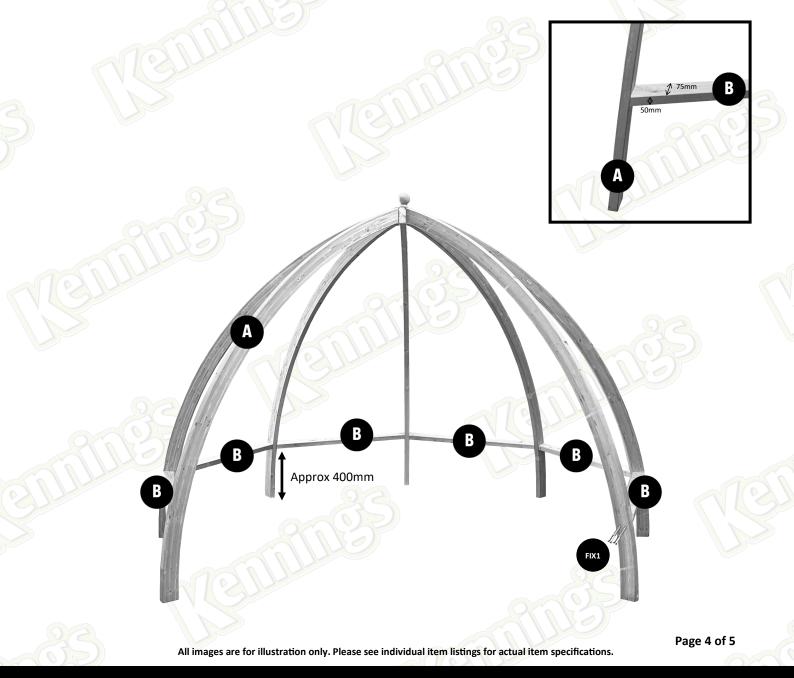


To prevent splits, drill a pilot hole before driving screws

With all the curved beams now securely fastened into place the only thing to do now is to attach the 6 x Horizontal Beams (B) which add strength and rigidity as well as helping the legs be evenly spaced.

The horizontal beams should be fixed approximately 400mm from the ground and attached at either end using 2 x 100mm Frame Screws (FIX 1) driving through the Curved Beam (A) and into the Horizontal Beam (B); in some instance you will have no room to drive directly through the curved beam so we suggest angling the screws slightly from above/below.

Please Note: The Horizontal Beams (B) should be orientated so that the wider face of the timber is facing up/downwards.







Enjoy your new Horizon Pergola!



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